

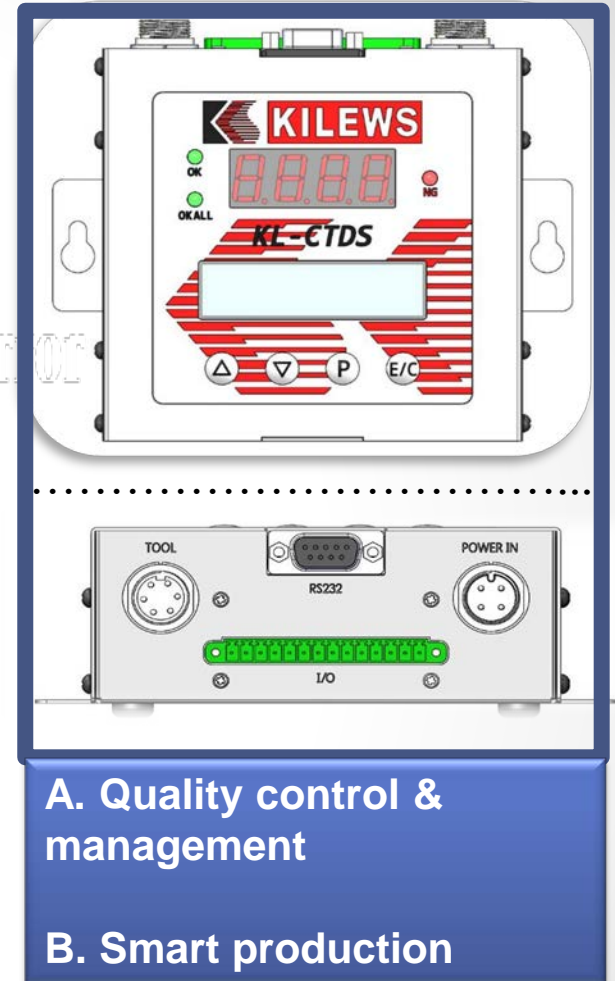
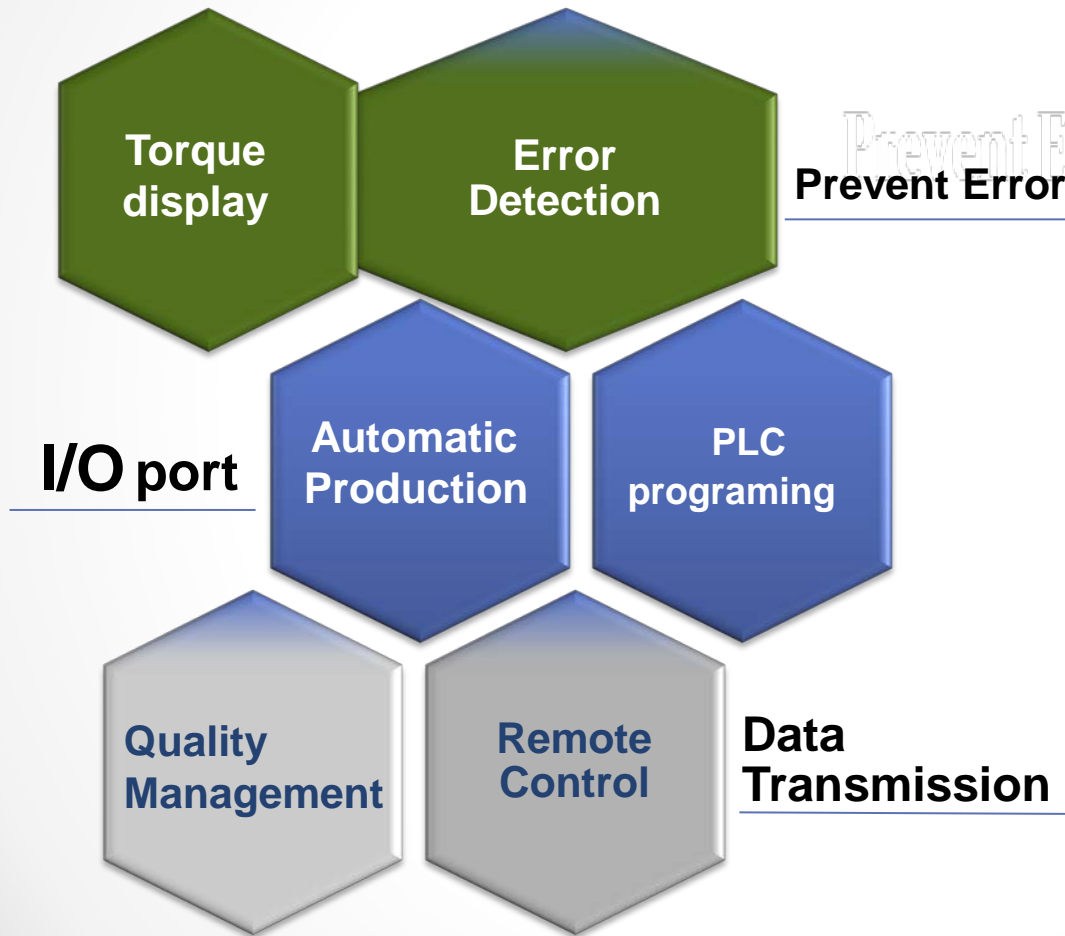
KL-CTDS



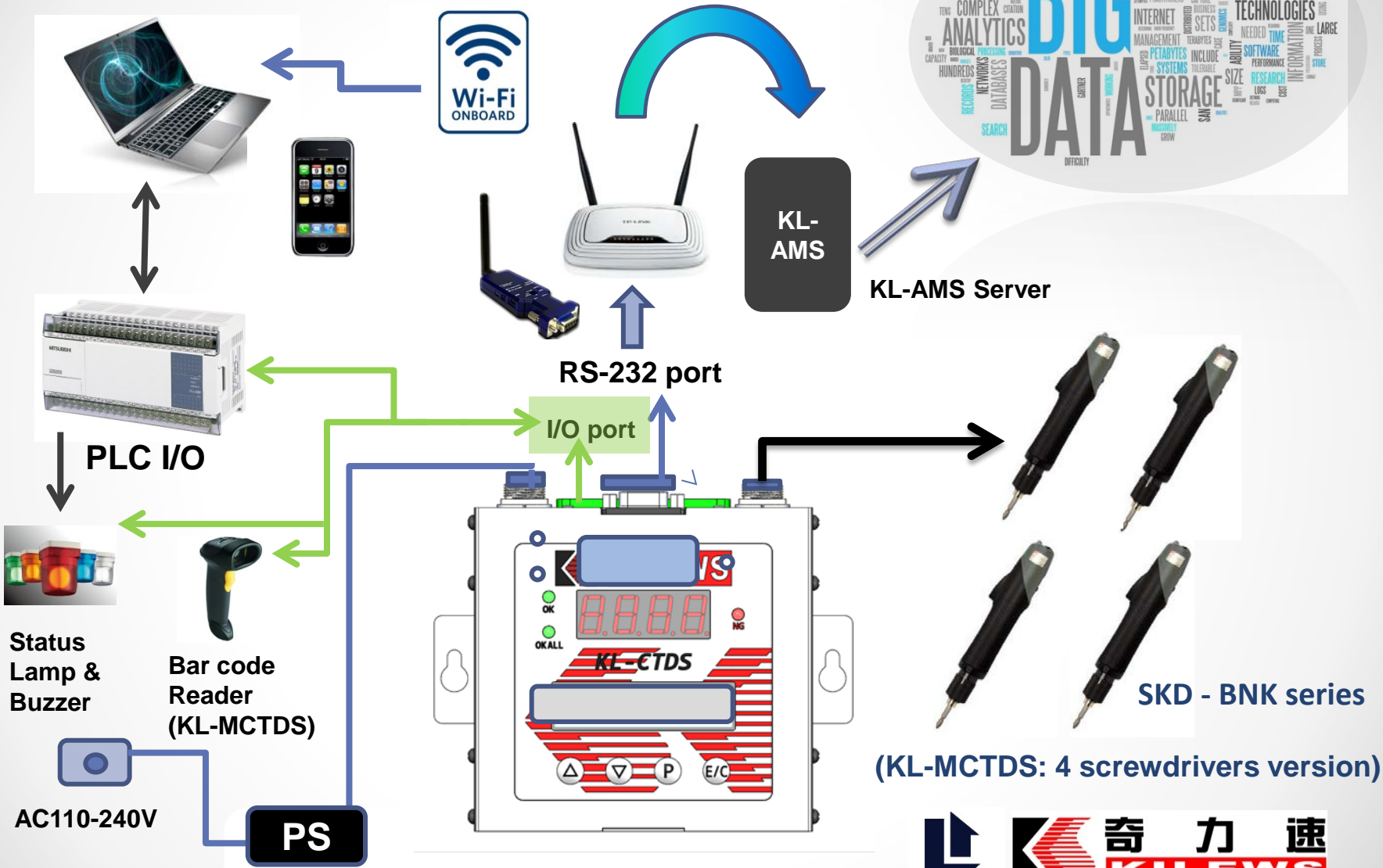
20160608R2

KL-CTDS

⊖ Product Features



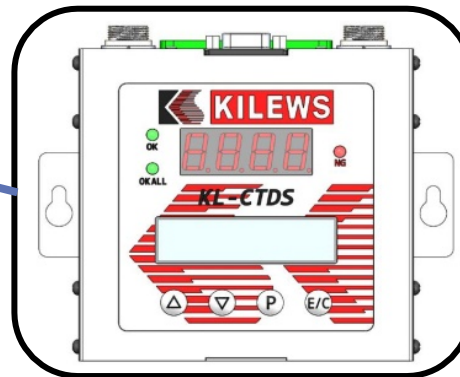
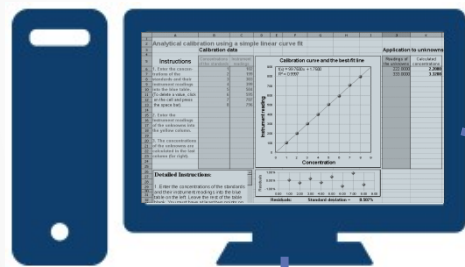
KL-CTDS



KL-CTDS

⊖ BNK Series screwdriver

Kilews Torque Meter (KTM) is a required instrument that must to preform and completed torque calibration process for each of BNK Series screwdriver before apply it with KL-CTDS, otherwise the fastening torque value will not display on the screen of KL-CTDS.



Note: KL-CTDS is a torque value display but current controller device.



KTM

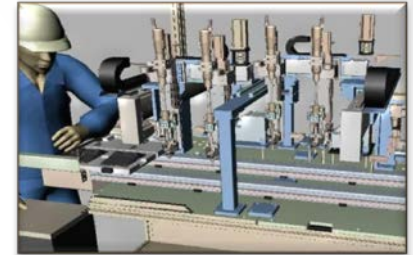


KL-CTDS

KL-AMS Assembly Management System

Kilews Assembly Management System

Equipment	Equipment IP	Received Time	Screws	Torque	Fastening Time	Number of Rotations	Status
1	192.168.6.14	2016/05/31 10:13:4	2 INC	17.9 KGF	0.6	9.8	OK
1	192.168.6.14	2016/05/31 10:13:4	1 INC	18.4 KGF	0.4	6.5	NG
1	192.168.6.14	2016/05/31 10:13:3	1 INC	18.5 KGF	0.4	6.3	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	17.7 KGF	0.2	3.2	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	0.0 KGF	0.2	0.0	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	0.0 KGF	1.1	0.0	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	18.1 KGF	0.3	5.5	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	18.6 KGF	0.2	4.4	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	0.0 KGF	0.0	0.0	NG
1	192.168.6.14	2016/05/31 10:13:2	1 INC	0.0 KGF	0.1	0.0	NG
1	192.168.6.14	2016/05/31 10:12:5	2 INC	15.6 KGF	0.4	7.3	OK
15	192.168.6.14	2016/05/31 09:01:0	3 INC	17.2 KGF	0.5	8.4	OK
15	192.168.6.14	2016/05/31 09:01:0	2 INC	18.1 KGF	1.1	18.7	OK
15	192.168.6.14	2016/05/31 09:01:0	1 INC	0.0 KGF	0.1	0.0	NG
15	192.168.6.14	2016/05/31 09:01:0	1 INC	0.0 KGF	0.1	0.0	NG
15	192.168.6.14	2016/05/31 09:01:0	1 INC	0.0 KGF	0.1	0.0	NG
15	192.168.6.14	2016/05/30 18:16:3	4 INC	0.0 KGF	0.0	0.0	NG
15	192.168.6.14	2016/05/30 18:16:0	4 INC	17.4 KGF	1.0	17.7	OK
15	192.168.6.14	2016/05/30 18:16:0	3 INC	0.0 KGF	0.4	0.0	NG
15	192.168.6.14	2016/05/30 18:15:5	3 INC	0.0 KGF	0.0	0.0	NG



Schematic view of production line



SKD-BNK series





(辦公室管理 電腦工作站)
WEB Browser



(生產線資料設定儲存 伺服器)
KL-AMS Server



(Ethernet 網路連線)

(Ethernet 網路連線)

(Ethernet 網路連線)



(USB/RS-232C)



(USB/RS-232C)

(工站管理電腦工作站)
KL-CMS
Station



Bar Code Reader



PLC



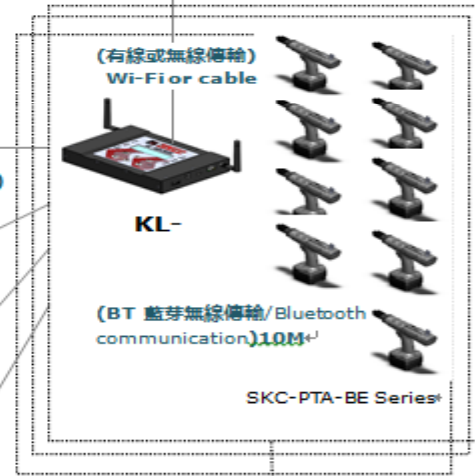
燈號 Lamp

蜂鳴器 Buzzer

控制開關 Control Switch

(I/O)

(I/O)



KL-CTDS

KL-WSCBSN



奇力速
KILEWS